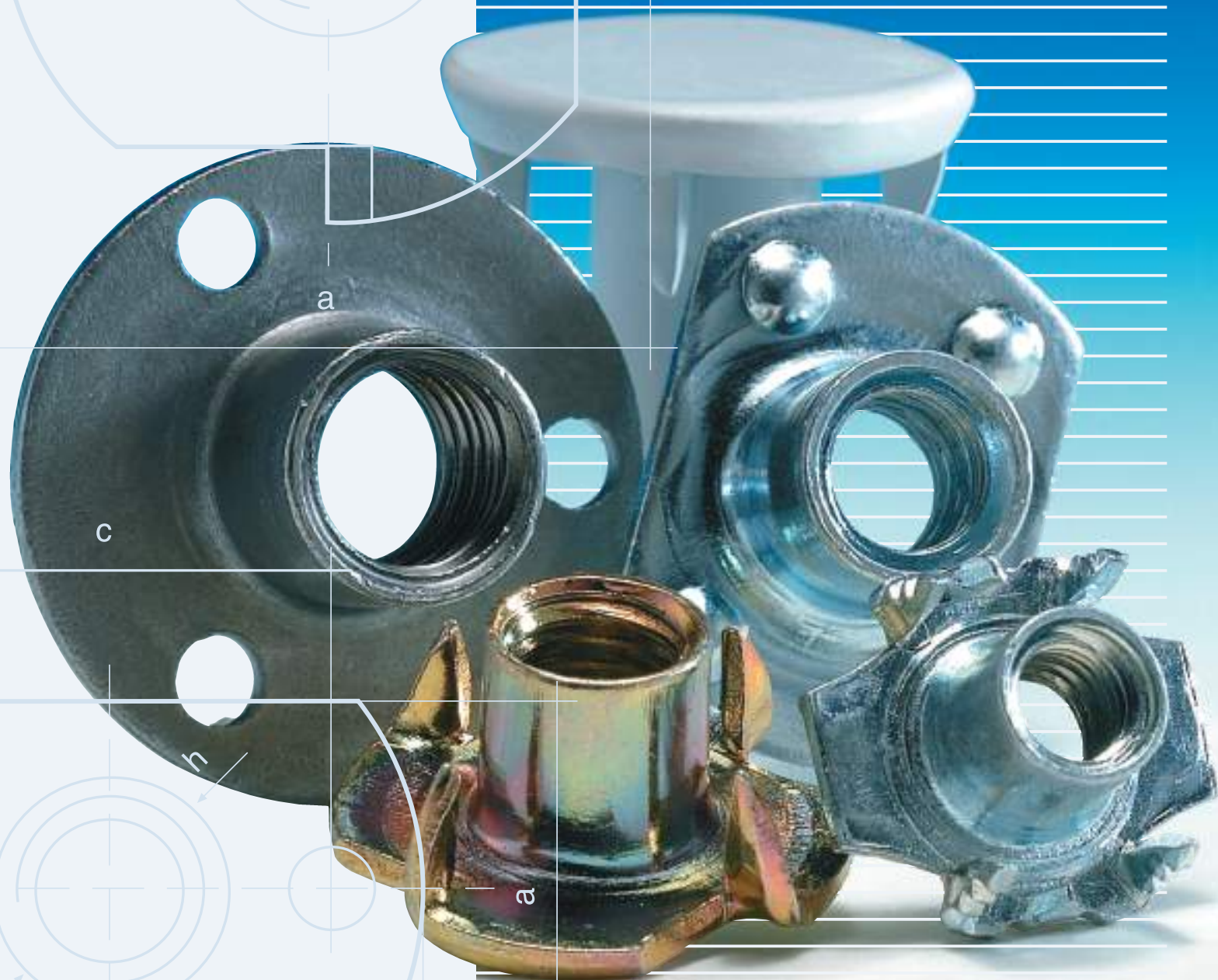


tee
nuts

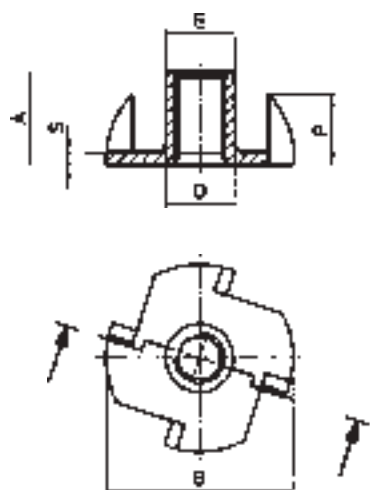
SICUR



art. 204

4 pronged tee-nuts

Tolerances: $\pm 0,2$ height and diameter,
except the prongs, with tolerances $\pm 0,3$.
Dimensions in mm.

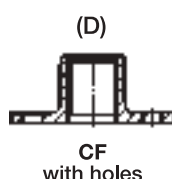
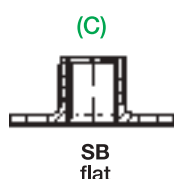
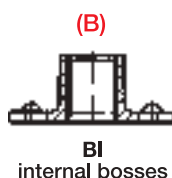
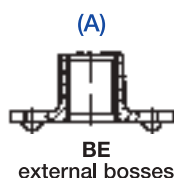


The steel "SICUR" Tee Nuts, given their reduced thickness and the strenght of their tip and thread, represent the ideal means to unite or fix components that can always be dismantled. Embedded in wood or in chip board and then covered by laminated plastic or veneer, they resolve many of the problems encountered during assembly. They are employed with ever increasing frequency in the production of seats, armchairs and office equipment, they are also widley used in the manufacturing of babyhood articles.



Metric Thread	A	B	D	E	P	S	kg 1000 pcs	packaging
M3	5	13	4.5	4.3	3.5	0.8	1,100	2000
M4	5	15	5.1	5.1	3.3	0.9	1,500	2000
M4	6	15	5.2	5	4.3	0.9	1,550	2000
M4	8	15	5.2	4.9	4.3	0.9	1,650	2000
M5	6	15	5.9	5.9	3.5	0.9	1,550	2000
M5	5	17	6.4	6.3	4.5	1	2,000	1000
M5	6	17	6.4	6.2	5.3	1	2,000	1000
M5	7	17	6.5	6.2	5.3	1	2,150	1000
M5	8	17	6.5	6.3	5.3	1	2,200	1000
M5	9	17	6.4	6.3	5.3	1	2,550	1000
M5	10	17	6.3	6.2	5.3	1	2,600	1000
M5	11	17	6.3	6.1	5.3	1	2,650	1000
M5	12	17	6.3	6.1	5.3	1	2,700	1000
M5	9	19	6.8	6.5	6.7	1.2	3,400	1000
M6	8	17	7.3	7.2	5.5	1.2	2,700	1000
M6	7	19	7.7	7.5	5.1	1.2	3,300	1000
M6	8	19	7.8	7.5	6.7	1.2	3,400	1000
M6	9	19	7.8	7.5	6.7	1.2	3,500	1000
M6	10	19	7.8	7.5	6.7	1.2	3,800	1000
M6	12	19	8	7.5	6.7	1.25	4,300	500
M6	14	19	8.2	7.7	6.7	1.3	5,250	500
M6	15	19	8.2	7.7	6.7	1.3	5,350	500
M6	18	19	8.2	7.7	7.5	1.3	5,900	500
M6	9	25	8	8	7.5	1.5	6,650	500
M8	9	22	9.9	9.7	6.6	1.5	5,800	500
M8	11	22	9.8	9.6	8.3	1.5	6,100	500
M8	12	22	9.8	9.5	8.3	1.5	6,350	500
M8	13	22	10.4	10	8.3	1.6	7,750	500
M8	15	22	10.4	9.8	8.3	1.6	8,000	500
M8	17	22	10.4	9.6	8.3	1.6	8,300	500
M8	20	22	10.4	9.5	8.3	1.6	8,750	500
M10	8.2	25	11.8	11.8	4.5	1.8	7,900	500
M10	12	25	12	11.8	9.2	1.8	9,300	500
M10	13	25	12	11.8	9.2	1.8	9,450	500
M10	16	25	12	11.7	9.8	1.8	9,900	500
M10	17.8	25	12	11.6	9.8	1.8	10,500	500
Withworth Thread	A	B	D	E	P	S	kg 1000 pcs	packaging
3/16"	8	17	6.2	5.8	5.3	1	2,300	1000
3/16"	9	17	6.2	5.9	5.3	1	2,350	1000
3/16"	10	17	5.9	5.8	5.3	1	2,450	1000
3/16"	12	17	5.8	5.5	5.3	1	2,650	1000
1/4"	9	19	7.8	7.5	6.7	1.2	3,250	1000
1/4"	10	19	7.8	7.5	6.7	1.2	3,560	1000
1/4"	12	19	8	7.5	6.7	1.25	4,200	1000
1/4"	14	19	8.2	7.7	6.7	1.3	5,000	500
1/4"	15	19	8.2	7.7	6.7	1.3	5,100	500
5/16"	9	22	9.9	9.7	6.6	1.5	5,800	500
5/16"	11	22	9.8	9.6	8.3	1.5	6,100	500
5/16"	13	22	10.4	10	8.3	1.6	7,650	500
5/16"	15	22	10.4	9.8	8.3	1.6	8,000	500
5/16"	17	22	10.4	9.6	8.3	1.6	8,400	500
3/8"	12	25	11.6	11.3	9.2	1.8	9,000	500
3/8"	13	25	11.6	11.3	9.2	1.8	9,200	500

art. 119



The "SICUR" welding nuts are extensively utilized for cupboards, metal shelving and racking, as well as by manufacturers of electric household appliances. They are supplied with both **internal bosses (B)**, that projects towards the cylinder, and **external (A)** ones, protruding below the base. It is also possible to produce, at customer request, **perforations (D)** in the position of the bosses or with a flat base, and completely **free from holes (C)**.

welding nuts

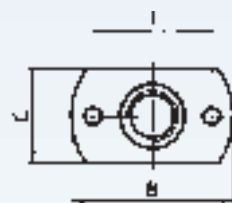
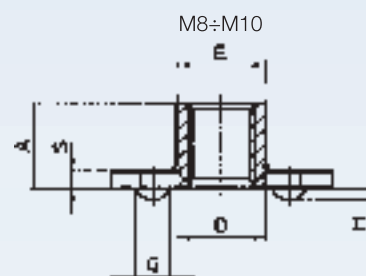
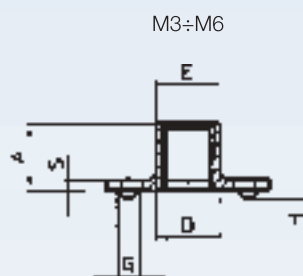
Tolerances: $\pm 0,2$ height and diameter, except the prongs, with tolerances $\pm 0,3$.
Dimensions in mm.

Metric Thread	A	B	C	D	E	G	H	I	J	S	kg 1000 pieces	packaging
M3	5	17	9	4.3	4.2	2	0.7	12	-	0.9	1,350	2000
M4	6	17	9	5.3	5.2	2.2	0.7	12	-	0.9	1,350	2000
M4	11	17	9	6.1	5.8	2.2	0.7	12	-	1.2	-	-
M5	7.8	18.9	11	6.8	6.6	2.5	1	14	-	1.2	2,500	2000
M6	7.8	18.9	11	7.6	7.3	2.5	1	14	-	1.2	2,500	1000
M8	7	26	18	10.6	10.4	4	1.3	16	10	2	4,450	1000
M8	10	26	18	10.6	10.4	4	1.3	16	10	2	8,500	500
M8	11	26	18	10.6	10.4	4	1.3	16	10	2	8,600	500
M8	14.6	26	18	10.7	10.5	4	1.3	16	10	2	9,700	500
M10	12	26	18	12	11.8	4	1.3	16	10	2	8,600	500

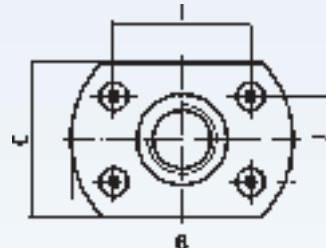
Withworth Thread	A	B	C	D	E	G	H	I	J	S	kg 1000 pieces	packaging
3/16"	7.8	18.9	11	6.6	6.4	2.5	1	14	-	1.2	2,500	2000
1/4"	7.8	18.9	11	7.8	7.8	2.5	1	14	-	1.2	2,500	1000
5/16"	11	26	18	10.6	10.4	4	1.3	16	10	2	8,500	500
3/8"	12	26	18	11.5	11.4	4	1.3	16	10	2	8,600	500

INOX - AISI 304

Metric Thread	A	B	C	D	E	S	kg 1000 pieces	packaging
M4	6	17	9	6	5.8	1.2	1,400	1000
M5	7.8	18.9	11	7.1	6.8	1.2	2,600	1000
M6	7.8	18.9	11	8	7.7	1.2	2,600	1000



3/16"÷1/4"



5/16"÷3/8"



art. 501

Tee-Nuts

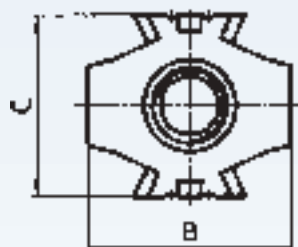
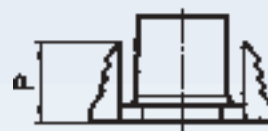
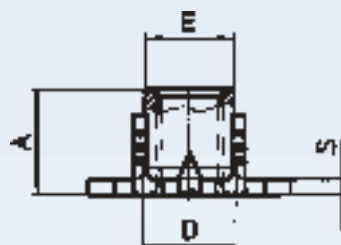
extra grip

Tolerances: $\pm 0,2$ height and diameter,
except the prongs, with tolerances $\pm 0,3$.
Dimensions in mm.



Metric Thread	A	B	C	D	E	P	S	kg 1000 pieces	packaging
M6	9.3	17.8	16	8.1	7.8	7	1.35	3,800	1000
M6	10.3	17.8	16	8.1	7.7	7	1.35	3,900	1000
M6	11.3	17.8	16	8.1	7.7	7	1.35	4,000	1000
M6	12.3	17.8	16	8.1	7.7	7	1.35	4,100	1000

Inch UNC Thread	A	B	C	D	E	P	S	kg 1000 pieces	packaging
1/4"-20	9.3	17.8	16	-	-	7	1.35	3,800	1000
1/4"-20	10.3	17.8	16	8.3	7.9	7	1.35	3,900	1000
1/4"-20	11.3	17.8	16	-	-	7	1.35	4,000	1000
1/4"-20	12.3	17.8	16	8.3	7.9	7	1.35	4,100	1000



Here we are dealing with a new type of nut, with a serrated tip, that guarantees a firmer grip in the wooden or plastic materials in which they are inserted. Additionally, the form of the base, with parallel sides, allows a quicker and more secure supply and loading to the automatic assembly machines.



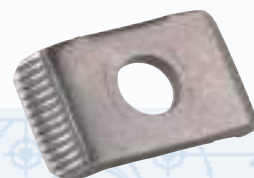
art. 301



art. 318



art. 400



art. 424

art.

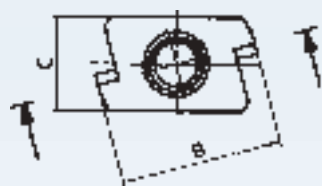
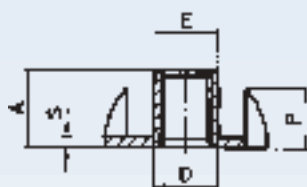
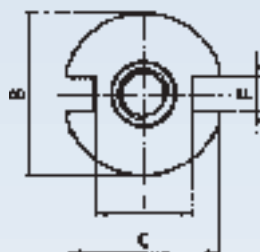
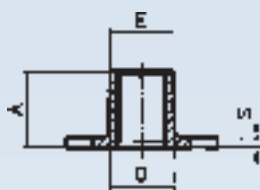
600



button-nuts

Tolerances: $\pm 0,2$ height and diameter,
except the prongs, with tolerances $\pm 0,3$.
Dimensions in mm.

Metric Thread	A	B	C	D	E	F	I	S	kg 1000 pcs	packaging
M5	8	19	17.8	6.9	6.5	4	11.5	1.2	3,000	1000
M6	8	19	17.8	7.6	7.4	4	11.5	1.2	3,000	1000
M6	9	19	17.8	7.6	7.4	4	11.5	1.2	3,100	1000
M6	10	19	17.8	7.6	7.4	4	11.5	1.2	3,150	1000
M6	12	19	17.8	7.6	7.3	4	11.5	1.2	3,200	1000
Withworth Thread										
3/16"	7.8	19	17.8	6.3	5.9	4	11.5	1.2	3,000	1000



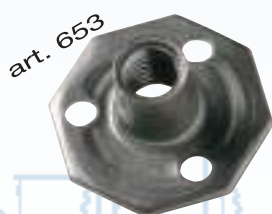
art.

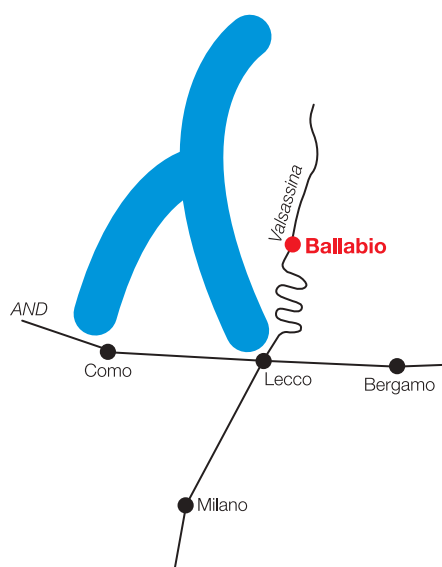
215

2-pronged tee-nuts

Tolerances: $\pm 0,2$ height and diameter,
except the prongs, with tolerances $\pm 0,3$.
Dimensions in mm.

Metric Thread	A	B	C	D	E	P	S	kg 1000 pcs	packaging
M6	9	19	11	7.6	7.4	6.9	1.2	2,700	1000
M8	11	22	14	9.8	9.6	8.3	1.5	5,050	500
Withworth Thread									
5/16"	11	22	14	9.8	9.6	8.3	1.5	5,050	500





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